Novexx XLS

Versatile Labeling Systems











With the powerful XLS labeller family, you are ready for any industrial labeling requirements. Various configuration options and a large number of suitable applicators round off these reliable labeling systems.

Suitable for the labeling of products from all industries

Whether you use narrow or wide labels or work in humid or dry environments, our reliable labeling systems provide excellent labeling performance and dispensing accuracy.

XLS 2xx - The perfect labeling solution for:

- Hygiene products
- · Household goods
- Electronics
- · Shipping units
- · Cosmetic products
- · Food and beverages
- · Chemical products
- Automotive applications

Fast, flexible, user-friendly

- · Combines extreme robustness with high performance
- · Designed for demanding use in continuous operation, 24 hours a day, 7 days a week
- · Large display with intuitive menu navigation
- Easy Push Rewinder for easy and fast removal of label material
- · Modular concept for easy integration into existing production line
- Top, side or bottom labeling through three different fixing options
- Dispensing edge can be rotated up to 90° for even more flexible labeling

Extremely robust

- · High-quality components and compact industrial design
- Designed for demanding continuous use
- · Developed and produced in Germany

User-friendly

- · Large, multi-color backlit display showing machine status
- User-friendly and intuitive symbol-driven menu navigation
- · Easy handling of label material thanks to the Easy Push Rewinder

User-friendly

- Automatic adaptation to conveyor belt speed
- 90° rotatable dispensing edge
- Can be combined with IP65 kits for use in humid or dusty environments

High flexibility

- · Can be combined with a wide range of applicators to meet almost any requirement
- · Modular design for easy integration into existing production lines
- Suitable for use in tandem operation for maximum uptime
- · Depending on the device type of the series, 5-233mm wide labels can be dispensed directly at a speed of 0-70m/min













Technical Specifications Novexx XLS Series



The perfect solution for any requirement

The XLS 2xx labeling systems enable the precise application of labels in any specific position of your products, trays, and cartons.

- Level, uneven, and sensitive surfaces
- Products with consistent and variable height
- Moving and non-moving products
- Contactless labeling
- Application of labels in any position possible (also around corner edges)













| Speed | XLS 204 | XLS 206 | XLS 209 | XLS 256 | XLS 272 | |
|--|--|-----------------------------|-----------------------------|-----------------------------|----------------------------|--|
| Dispensing speed up to | 40m/min | 30m/min | 25m/min | 50m/min | 70m/min | |
| | 1,000 labels in 2.6 min* | 1,000 labels in 3.4 min* | 1,000 labels in 4.1 min* | 1,000 labels in 2.0 min* | 1,000 labels i 1.5 min* | |
| Labels | | | | | | |
| Material | Self-adhesive label with liner; inside/outside winding possible | | | | | |
| Label roll diameter unwinder | Up to 300mm | Up to 300mm | | | | |
| Backing paper roll diameter rewinder | Up to 200mm | | | | | |
| Core diameter label roll | 1.5"/3"/4" | | | | | |
| Material width incl. backing paper | 10-110mm | 10-160mm | 50-233mm | 10-160mm | 10-53mm | |
| Label length | 5-600mm | 5-600mm | 5-600mm | 5-600mm | 5-600mm | |
| Label stop accuracy | | | | | | |
| At dispensing edge | +/-0.5mm at fixe | ed speed; +/-1.0mn | n at variable speed | | | |
| Display | | | | | | |
| Control panel | Graphical display 128 x 64 dots, 4 lines, 5 push buttons | | | | | |
| Data Interfaces | | | | | | |
| Serial | 1x RS232C, D-Sub 9, max. 115200 Baud | | | | | |
| Ethernet | 1x 10/100 Base T/TX RJ45 | | | | | |
| USB | 1x device, 1x host | | | | | |
| Remote display | 1x RS485 (mini-DIN 6) | | | | | |
| Internal interfaces | Applicator interface (optional) | | | | | |
| PLC Interfaces | The state of the s | по (сриста) | | | | |
| Opto-isolated | Sub D15 or optional two 8-pin M12 | | | | | |
| Output | 4x PNP, 24 V, max. 500mA/Output | | | | | |
| Input | 3x PNP/NPN, 24 V | | | | | |
| External sensor interfaces | 3X 1 N1 / N1 N, 24 | • | | | | |
| Opto-isolated | 4-pin M12 connector | | | | | |
| Label sensor | Optical Label sensor | | | | | |
| Alternative sensors | | | | | | |
| | PNP/NPN, 24 V | | | | | |
| Product sensors/ APSF sensor/ OD sensor | PNP/NPN, 24 V | | | | | |
| Status messages | | | | | | |
| Dispensing stops, when | 1. Label stock er | nds or 2. Missing la | abel counter is exce | eded or 3. No labe | gap found | |
| Test functions | | | | | | |
| | Automatic diagnosis after powering on | | | | | |
| IP-protection | | | | | | |
| Class | Standard 21, option 65 | | | Standard 21 | Standard 21 | |
| Noise | , , , | | | | | |
| Max. | < 70 dB [A] | | | | | |
| Dimension/Environment | 75 12 [7] | | | | | |
| H x W x D [mm] | 40m/min | 30m/min | 25m/min | 50m/min | 70m/min | |
| Mains voltage/power consumption | | 30, | 2011711111 | 20, | , | |
| Operating temperature | | | | | | |
| Humidity | 30-85%, not condensing | | | | | |
| Qualification | CE, TUV/GS, FCC, CCC, GOST, NRTL [US/CA] | | | | | |
| | OL, 10 V/G3, PCC | ,, 000, 0001, NHTL | [00/04] | | | |
| Options** | | | | | | |

- * Indication for 100 × 100 mm labels, feed 2 mm
- ** Depends on the mode













